



List 289

HY-PRO® POT

SPIRAL POINT	HSSE	BR	S/O	TiCN	C/4P	0°	PACKED 1 PIECE
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EDP	●	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes	Surface Treatment
				L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)		
2890400	●	M3 x 0.5	D3	49.20	6.00	15.90	3.58	2.79	4.76	3	Bright
2890401	●	M3 x 0.5	D3	49.20	6.00	15.90	3.58	2.79	4.76	3	Steam Oxide
2890408	●	M3 x 0.5	D3	49.20	6.00	15.90	3.58	2.79	4.76	3	TiCN
2893101	●	M3 x 0.5	D11	49.20	6.00	15.90	3.58	2.79	4.76	3	Steam Oxide
2893108	●	M3 x 0.5	D11	49.20	6.00	15.90	3.58	2.79	4.76	3	TiCN
2890500	●	M3.5 x 0.6	D4	50.80	7.20	17.50	3.58	2.79	4.76	3	Bright
2890501	●	M3.5 x 0.6	D4	50.80	7.20	17.50	3.58	2.79	4.76	3	Steam Oxide
2890508	●	M3.5 x 0.6	D4	50.80	7.20	17.50	3.58	2.79	4.76	3	TiCN
2893301	●	M3.5 x 0.6	D11	50.80	7.20	17.50	3.58	2.79	4.76	3	Steam Oxide
2893308	●	M3.5 x 0.6	D11	50.80	7.20	17.50	3.58	2.79	4.76	3	TiCN
2890600	●	M4 x 0.7	D4	54.00	8.30	19.00	4.27	3.33	6.35	3	Bright
2890601	●	M4 x 0.7	D4	54.00	8.30	19.00	4.27	3.33	6.35	3	Steam Oxide
2890608	●	M4 x 0.7	D4	54.00	8.30	19.00	4.27	3.33	6.35	3	TiCN
2893501	●	M4 x 0.7	D11	54.00	8.30	19.00	4.27	3.33	6.35	3	Steam Oxide
2893508	●	M4 x 0.7	D11	54.00	8.30	19.00	4.27	3.33	6.35	3	TiCN
2890800	●	M5 x 0.8	D4	60.30	9.70	22.30	4.93	3.86	6.35	3	Bright
2890801	●	M5 x 0.8	D4	60.30	9.70	22.30	4.93	3.86	6.35	3	Steam Oxide
2890808	●	M5 x 0.8	D4	60.30	9.70	22.30	4.93	3.86	6.35	3	TiCN
2893701	●	M5 x 0.8	D11	60.30	9.70	22.30	4.93	3.86	6.35	3	Steam Oxide
2893708	●	M5 x 0.8	D11	60.30	9.70	22.30	4.93	3.86	6.35	3	TiCN
2891000	●	M6 x 1	D5	63.50	11.90	25.30	6.48	4.85	7.94	3	Bright
2891001	●	M6 x 1	D5	63.50	11.90	25.30	6.48	4.85	7.94	3	Steam Oxide
2891008	●	M6 x 1	D5	63.50	11.90	25.30	6.48	4.85	7.94	3	TiCN
2893901	●	M6 x 1	D11	63.50	11.90	25.30	6.48	4.85	7.94	3	Steam Oxide
2893908	●	M6 x 1	D11	63.50	11.90	25.30	6.48	4.85	7.94	3	TiCN
2891100	●	M7 x 1	D5	69.10	12.10	28.60	8.08	6.05	9.53	3	Bright
2891101	●	M7 x 1	D5	69.10	12.10	28.60	8.08	6.05	9.53	3	Steam Oxide
2891108	●	M7 x 1	D5	69.10	12.10	28.60	8.08	6.05	9.53	3	TiCN
2894101	●	M7 x 1	D11	69.10	12.10	28.60	8.08	6.05	9.53	3	Steam Oxide
2894108	●	M7 x 1	D11	69.10	12.10	28.60	8.08	6.05	9.53	3	TiCN
2891300	●	M8 x 1	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	Bright
2891301	●	M8 x 1	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	Steam Oxide
2891308	●	M8 x 1	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	TiCN
2894301	●	M8 x 1	D11	69.10	15.00	28.60	8.08	6.05	9.53	3	Steam Oxide
2894308	●	M8 x 1	D11	69.10	15.00	28.60	8.08	6.05	9.53	3	TiCN
2891400	●	M8 x 1.25	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	Bright
2891401	●	M8 x 1.25	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	Steam Oxide
2891408	●	M8 x 1.25	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	TiCN
2894501	●	M8 x 1.25	D11	69.10	15.00	28.60	8.08	6.05	9.53	3	Steam Oxide
2894508	●	M8 x 1.25	D11	69.10	15.00	28.60	8.08	6.05	9.53	3	TiCN
2891600	●	M10 x 1	D5	74.60	18.00	31.80	9.68	7.26	11.11	3	Bright
2891601	●	M10 x 1	D5	74.60	18.00	31.80	9.68	7.26	11.11	3	Steam Oxide
2891608	●	M10 x 1	D5	74.60	18.00	31.80	9.68	7.26	11.11	3	TiCN
2894701	●	M10 x 1	D11	74.60	18.00	31.80	9.68	7.26	11.11	3	Steam Oxide
2894708	●	M10 x 1	D11	74.60	18.00	31.80	9.68	7.26	11.11	3	TiCN
2891700	●	M10 x 1.25	D5	74.60	18.00	31.80	9.68	7.26	11.11	3	Bright
2891701	●	M10 x 1.25	D5	74.60	18.00	31.80	9.68	7.26	11.11	3	Steam Oxide
2891708	●	M10 x 1.25	D5	74.60	18.00	31.80	9.68	7.26	11.11	3	TiCN
2894901	●	M10 x 1.25	D11	74.60	18.00	31.80	9.68	7.26	11.11	3	Steam Oxide
2894908	●	M10 x 1.25	D11	74.60	18.00	31.80	9.68	7.26	11.11	3	TiCN
2891800	●	M10 x 1.5	D6	74.60	18.00	31.80	9.68	7.26	11.11	3	Bright
2891801	●	M10 x 1.5	D6	74.60	18.00	31.80	9.68	7.26	11.11	3	Steam Oxide
2891808	●	M10 x 1.5	D6	74.60	18.00	31.80	9.68	7.26	11.11	3	TiCN

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings are available upon request.





List 289 (Continued)

HY-PRO® POT

SPIRAL POINT	HSSE	BR	S/O	TiCN	C/4P	0°	PACKED 1 PIECE
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EDP		Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes	Surface Treatment
				L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)		
2895101	●	M10 x 1.5	D11	74.60	18.00	31.80	9.68	7.26	11.11	3	Steam Oxide
2895108	●	M10 x 1.5	D11	74.60	18.00	31.80	9.68	7.26	11.11	3	TiCN
2892100	●	M12 x 1.25	D5	85.70	21.00	32.00	9.32	6.99	11.11	3	Bright
2892101	●	M12 x 1.25	D5	85.70	21.00	32.00	9.32	6.99	11.11	3	Steam Oxide
2892108	●	M12 x 1.25	D5	85.70	21.00	32.00	9.32	6.99	11.11	3	TiCN
2895201	●	M12 x 1.25	D11	85.70	21.00	32.00	9.32	6.99	11.11	3	Steam Oxide
2895208	●	M12 x 1.25	D11	85.70	21.00	32.00	9.32	6.99	11.11	3	TiCN
2892200	●	M12 x 1.5	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	Bright
2892201	●	M12 x 1.5	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	Steam Oxide
2892208	●	M12 x 1.5	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	TiCN
2895501	●	M12 x 1.5	D11	85.70	21.00	32.00	9.32	6.99	11.11	3	Steam Oxide
2895508	●	M12 x 1.5	D11	85.70	21.00	32.00	9.32	6.99	11.11	3	TiCN
2892300	●	M12 x 1.75	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	Bright
2892301	●	M12 x 1.75	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	Steam Oxide
2892308	●	M12 x 1.75	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	TiCN
2895701	●	M12 x 1.75	D11	85.70	21.00	32.00	9.32	6.99	11.11	3	Steam Oxide
2895708	●	M12 x 1.75	D11	85.70	21.00	32.00	9.32	6.99	11.11	3	TiCN
2892501	●	M14 x 1.5	D6	91.30	24.00	36.00	10.90	8.18	12.70	3	Steam Oxide
2892508	●	M14 x 1.5	D6	91.30	24.00	36.00	10.90	8.18	12.70	3	TiCN
2892601	●	M14 x 2	D7	91.30	24.00	36.00	10.90	8.18	12.70	3	Steam Oxide
2892608	●	M14 x 2	D7	91.30	24.00	36.00	10.90	8.18	12.70	3	TiCN
2892801	●	M16 x 1.5	D6	96.80	24.00	36.00	12.19	9.14	14.29	3	Steam Oxide
2892808	●	M16 x 1.5	D6	96.80	24.00	36.00	12.19	9.14	14.29	3	TiCN
2892901	●	M16 x 2	D7	96.80	24.00	36.00	12.19	9.14	14.29	3	Steam Oxide
2892908	●	M16 x 2	D7	96.80	24.00	36.00	12.19	9.14	14.29	3	TiCN
2893001	●	M18 x 1.5	D6	102.40	30.00	43.00	13.77	10.31	15.88	3	Steam Oxide
2893008	●	M18 x 1.5	D6	102.40	30.00	43.00	13.77	10.31	15.88	3	TiCN
2893201	●	M18 x 2.5	D7	102.40	30.00	43.00	13.77	10.31	15.88	3	Steam Oxide
2893208	●	M18 x 2.5	D7	102.40	30.00	43.00	13.77	10.31	15.88	3	TiCN
2893401	●	M20 x 1.5	D6	113.50	30.00	44.00	16.56	12.42	17.46	3	Steam Oxide
2893408	●	M20 x 1.5	D6	113.50	30.00	44.00	16.56	12.42	17.46	3	TiCN
2893601	●	M20 x 2.5	D8	113.50	30.00	44.00	16.56	12.42	17.46	3	Steam Oxide
2893608	●	M20 x 2.5	D8	113.50	30.00	44.00	16.56	12.42	17.46	3	TiCN
2893801	●	M22 x 1.5	D6	119.10	30.00	44.00	17.70	13.28	19.05	3	Steam Oxide
2894001	●	M22 x 2.5	D8	119.10	30.00	44.00	17.70	13.28	19.05	3	Steam Oxide
2894201	●	M24 x 1.5	D6	124.60	36.00	51.00	19.30	14.48	19.05	4	Steam Oxide
2894401	●	M24 x 3	D8	124.60	36.00	51.00	19.30	14.48	19.05	4	Steam Oxide
2894601	●	M27 x 1.5	D6	130.20	36.00	51.00	22.76	17.07	22.23	4	Steam Oxide
2894801	●	M27 x 3	D8	130.20	36.00	51.00	22.76	17.07	22.23	4	Steam Oxide
2895001	●	M30 x 1.5	D6	138.10	38.10	54.10	25.93	19.46	25.40	4	Steam Oxide
2895301	●	M30 x 3.5	D9	138.10	42.00	58.00	25.93	19.46	25.40	4	Steam Oxide

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings are available upon request.



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1045	1065	4140	4340			6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○									○			
50-90 SFM	40-80 SFM	40-60 SFM	40-80 SFM	20-60 SFM	40-80 SFM	40-80 SFM	30-50 SFM	30-80 SFM					20-60 SFM			

○ Good ○ Best

